

Date: Friday, 09/01/2009 1:55:28 PM  
User: Chantal Lavoie

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	LEVER
<b>Job Number</b> :	44541		
<b>Estimate Number</b> :	10863		
<b>P.O. Number</b> :		<b>Part Number</b> :	D31221
<b>This Issue</b> :	09/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3122 REV C
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :		<b>Drawing Revision</b> :	C
<b>Written By</b> :	<u>[Signature]</u>	<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>[Signature]</u>	<b>Due Date</b> :	12/01/2009
<b>Comment</b> :	Est. A 04.11.29 New issue KJ/RF Est. Rev B New dwg rev. ecn781 06.04.18 EC Est Rev:C Now on Waterjet 09-01-06 JLM Verified By:EC		

Qty: 12 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S11GA	304/316 0.125 Sheet
-----	-----------	---------------------



**Comment:** Qty.: 0.0245 sf(s)/Unit Total : 0.2936 sf(s)  
 304/316 0.125 Sheet  
 Batch: 109358 IB 9-1-12

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET  
 1-Cut as per Dwg D3122  
 Dwg Rev: C  
 Prog Rev: C

IB 9-1-12

(14)

2-Deburr if necessary IB 9-1-12

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

IB 9-1-12

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

S 02/01/12

(14)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock  
 Location: ST 607

JS 09/01/12 (14)

Date: Friday, 09/01/2009 1:55:28 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEVER

Job Number: 44541

Part Number: D31221

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/12 *[Signature]*

Job Completion

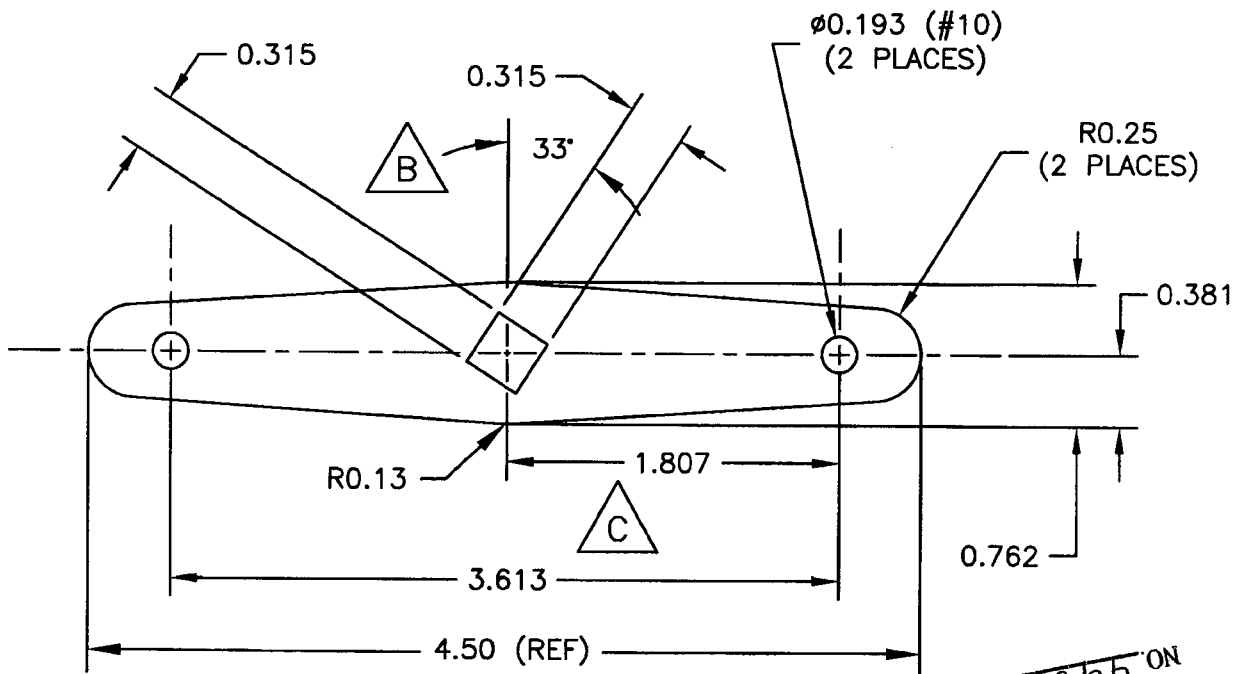


MF 09-01 *[Signature]*



**DART**RELEASED  
06.03.31

DESIGN DS	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3122	REV. C SHEET 1 OF 1
DATE 06.03.07		TITLE LEVER	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.09.16	33° WAS 41°	
C	06.03.07	1.807 WAS 2.000; 3.613 WAS 4.000	

**D3122-1 LEVER**NO 44541  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY**NOTES**

- 1) MATERIAL: ANNEALED AISI 304/316 SS SHEET 0.125 THICK PER MIL-S-5019 (REF DART SPEC M304S11)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

**Copyright © 2002 by DART AEROSPACE LTD**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.